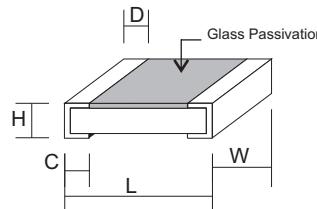


### INTRODUCTION

RFE International, Inc. offers a wide range of chip resistors to meet your application requirements. They are made with metal glazed thick film on a high purity ceramic substrate which is overcoated for stability and protection. These resistors are lead free.

- For Lower & Higher values see additional RM Series pages
- For Thin Film Resistors see RMT Series
- For Higher Power Resistors see RMP Series
- For Fusible Resistors see RMF Series
- Wire Wound MELF and Metal Alloy SMD Resistors are also available

### DIMENSIONS



Type	Dimensions (mm)				
	L	W	H	C	D
RM02 (0201)	0.6 ± 0.03	0.3 ± 0.03	0.23 ± 0.05	0.15 ± 0.05	0.15 ± 0.05
RM04 (0402)	1.0 ± 0.10	0.5 ± 0.05	0.30 ± 0.05	0.15 ± 0.10	0.15 ± 0.10
RM06 (0603)	1.6 ± 0.20	0.8 ± 0.15	0.40 ± 0.10	0.20 ± 0.20	0.20 ± 0.10
RM10 (0805)	2.0 ± 0.20	1.25 ± 0.15	0.55 ± 0.15	0.30 ± 0.15	0.40 ± 0.15
RM12 (1206)	3.05 ± 0.10	1.6 ± 0.12	0.65 ± 0.15	0.40 ± 0.20	0.50 ± 0.20
RM25 (1210)	3.05 ± 0.10	2.5 ± 0.20	0.65 ± 0.15	0.50 ± 0.20	0.50 ± 0.20
RM50 (2010)	5.0 ± 0.20	2.5 ± 0.20	0.65 ± 0.10	0.60 ± 0.20	0.60 ± 0.20
RM50S (1812)	4.5 ± 0.10	3.00 ± 0.10	0.85 ± 0.05	0.55 ± 0.20	0.70 ± 0.20
RM1W (2512)	6.3 ± 0.20	3.20 ± 0.20	0.65 ± 0.10	0.60 ± 0.20	0.60 ± 0.20
RM1WS (1218)	3.10 ± 0.10	4.6 ± 0.10	0.55 ± 0.05	0.40 ± 0.20	0.50 ± 0.20
RM2W (2030)	5.1 ± 0.10	7.6 ± 0.10	0.60 ± 0.05	0.80 ± 0.20	0.80 ± 0.20

### PART NUMBER EXAMPLE

**RM 10 R - 10K - J**

Series		Tolerance Code
Size Code		
Taped & Reeled		Resistance Code

### RESISTANCE CODE

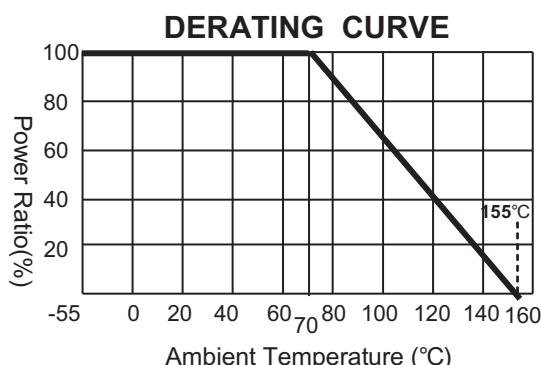
Ohms	0.0	1.0	100	1.5K	15K	1.5 Meg	10 Meg
Code	0R0	1R0	100R	1K5	15K	1M5	10M

### SIZE CODE & RESISTANCE RANGE (Dimensions Max)

Size Code	Type	Rated Power at 70°C	Max Working Voltage	Max Overload Voltage	T.C.R. (PPM/°C)	Resistance Range		
						B(± 0.1%) D(± 0.5%)	F(± 1%)	J(± 5%)
RM02	(0201)	0.05W	25V	50V	±200	—	10Ω~1MΩ	10Ω~1MΩ
RM04	(0402)	0.063W	50V	100V	0~+400	—	1Ω~9.9Ω	1Ω~9.9Ω
					±300	—	10Ω~990Ω	10Ω~990Ω
					±200	10Ω~1MΩ	1Ω~10MΩ	1Ω~10MΩ
RM06	(0603)	0.1W	50V	100V	±400	—	1Ω~9.9Ω	1Ω~9.9Ω
					±200	—	—	10Ω~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ	—
RM10	(0805)	0.125W	150V	300V	±400	—	1Ω~9.9Ω	1Ω~9.9Ω
					±200	—	—	10Ω~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ	—
RM12	(1206)	0.25W	200V	400V	±400	—	1Ω~9.9Ω	1Ω~9.9Ω
					±200	—	—	10Ω~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ	—
RM25	(1210)	0.33W	200V	400V	±400	—	1Ω~9.9Ω	1Ω~9.9Ω
					±200	—	—	10Ω~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ	—
RM50	(2010)	0.5W	200V	400V	±400	—	1Ω~9.9Ω	1Ω~9.9Ω
					±200	—	—	10Ω~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ	—
RM50S	(1812)	0.5W	200V	400V	±400	—	1Ω~9.9Ω	1Ω~9.9Ω
					±200	—	—	10Ω~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ	—
RM1W	(2512)	1W	250	500V	±400	—	1Ω~9.9Ω	1Ω~9.9Ω
					±200	—	—	10Ω~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ	—
RM1WS	(1218)	1W	250	500V	±400	—	1Ω~9.9Ω	1Ω~9.9Ω
					±200	—	—	10Ω~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ	—
RM2W	(2030)	2W	250	500V	±400	—	1Ω~9.9Ω	1Ω~9.9Ω
					±200	—	—	10Ω~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ	—

## ■ Performance Characteristics

### ■ Power Derating Curve



Power rating or current rating is in the case based on continuous full-load at ambient temperature of 70°C. For operation at ambient temperature in excess of 70°C, the load should be derated in accordance with figure of derating Curve.

### ■ Voltage Rating or Current Rating

Resistance Range:  $\geq 1\Omega$

Rated Voltage: The resistor shall have a DC continuous working voltage or a RMS AC continuous working voltage at commercial-line frequency and wave form corresponding to the power rating, as determined formula as following:

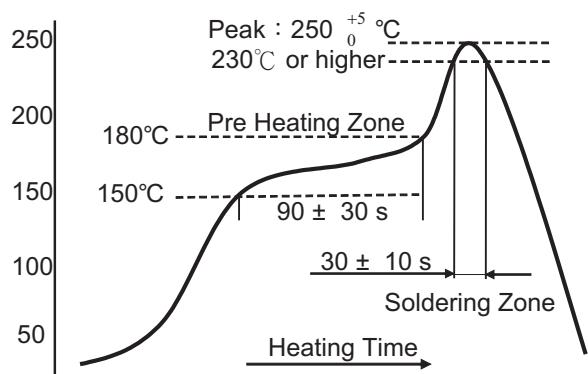
$$E = \sqrt{P \times R}$$

E=Rated voltage(V)  
P=Power rating(W)  
R=Nominal resistance( $\Omega$ )

### ■ Operation and Storage Temperature

	MIN	MAX
Operation temperature	-55°C	70°C
Storage temperature	20°C	30°C
Storage humidity	30%	70°C

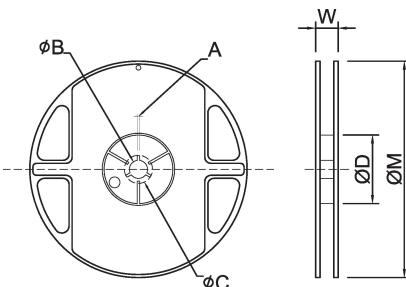
### ■ Soldering Profile



### Test Procedures and Requirements

Test Item	Test Method	Procedure	Requirements
Temperature Coefficient of Resistance (T.C.R)	JIS C 5201-1 clause 4.8	-55°C ~ +155°C, 20°C is the reference temperature	Refer to Ratings
Short Time Overload	JIS C 5201-1 clause 4.13	General: 2.5 times RCWV or Max. Overload voltage for 5 seconds. High power: 2.5 times RCWV or Max. Overload voltage for 2 seconds	$\pm 1: \pm (1.0\% + 0.05\Omega)$ $\pm 5: \pm (2.0\% + 0.1\Omega)$
IR Reflow	Sony SS-00254	<p>The graph shows a typical IR reflow profile. The Y-axis represents temperature in °C, ranging from 50 to 250. The X-axis represents time in seconds. The curve starts at 50°C, rises through a 'Pre Heating Zone' to 180°C at 90 ± 30 seconds, and then rises sharply through a 'Soldering Zone' to a peak of 250°C at 30 ± 10 seconds. After the peak, the temperature drops rapidly.</p>	$\pm 1: \pm (1.0\% + 0.05\Omega)$ $\pm 5: \pm (1.0\% + 0.05\Omega)$
Leaching	Sony SS-00254-9	260 ± 5°C for 30 seconds.	>95% Coverage
Soldering Heat	JIS C 5201-1 clause 4.18	260 ± 5°C for 10 seconds.	$\pm 1: \pm (0.5\% + 0.05\Omega)$ $\pm 5: \pm (1.0\% + 0.05\Omega)$
Temperature Cycling	JIS C 5201-1 clause 4.19	-55°C +155°C, 5 cycles	0.1%、0.5%、1% $\pm (0.5\% + 0.05\Omega)$ 2%、5% $\pm (1.0\% + 0.10\Omega)$
Electric Iron	Sony SS-00254-5	Preheating temperature: 350 ± 5°C Electric iron preheating time: 3+1/-0 sec	$\pm 1: \pm (0.5\% + 0.05\Omega)$ $\pm 5: \pm (1.0\% + 0.05\Omega)$
Resistance to Solvent	JIS C 5201-1 clause 4.29	The tested resistor be immersed into isopropyl alcohol of 20~25°C for 60secs. Then the resistor is left in the room for 48 hrs.l	$\pm 1: \pm (0.5\% + 0.05\Omega)$ $\pm 5: \pm (1.0\% + 0.05\Omega)$
Load Life in Humidity	JIS C 5201-1 clause 4.24	40 ± 2°C, 90~95% R.H. or Max.working voltage for 1000 hrs with 1.5hrs "ON" and 0.5hr "OFF"	0.1%、0.5%、1% $\pm (0.5\% + 0.05\Omega)$ 2%、5% $\pm (3.0\% + 0.10\Omega)$
Load Life (Endurance)	JIS C 5201-1 clause 4.25	70 ± 2°C, or Max.working voltage for 1000 hrs with 1.5hrs "ON" and 0.5hr "OFF"	0.1%、0.5%、1% $\pm (1.0\% + 0.05\Omega)$ 2%、5% $\pm (3.0\% + 0.10\Omega)$
Terminal Bending Strength	JIS C 5201-1 clause 4.33	Bending once for 5 seconds D: CR Series 0402、0603、0805=5mm CR Series 1206、1210、1812=3mm CR Series 1218、2010、2512、2030=2mm	$\pm 1: \pm (1.0\% + 0.05\Omega)$ $\pm 5: \pm (1.0\% + 0.05\Omega)$
Insulation Resistance	JIS C 5201-1 clause 4.6	Max. Overload voltage for 1 minute	$\geq 10G\Omega$

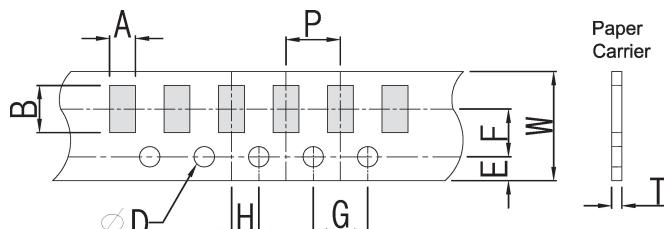
#### Packaging



#### Dimension

Type	Size		A	$\phi B$	$\phi C$	$\phi D$	W	$\phi M$
RM02(0201) RM04(0402)	7"	10K/Reel	$2.0 \pm 0.5$	$13.5 \pm 1.0$	$21 \pm 1.0$	$60 \pm 1.0$	$11.5 \pm 2.0$	$178 \pm 2.0$
RM06(0603)	7"	5K/Reel	$2.0 \pm 0.5$	$13.5 \pm 1.0$	$21 \pm 1.0$	$60 \pm 1.0$	$11.5 \pm 2.0$	$178 \pm 2.0$
RM10(0805)	10"	10K/Reel	$2.0 \pm 0.5$	$13.5 \pm 1.0$	$21 \pm 1.0$	$100 \pm 1.0$	$11.5 \pm 2.0$	$254 \pm 2.0$
RM12(1206)	13"	20K/Reel	$2.0 \pm 0.5$	$13.5 \pm 1.0$	$21 \pm 1.0$	$100 \pm 1.0$	$11.5 \pm 2.0$	$330 \pm 2.0$
RM25(1210)	7"	5K/Reel	$2.0 \pm 0.5$	$13.5 \pm 1.0$	$21 \pm 1.0$	$60 \pm 1.0$	$11.5 \pm 2.0$	$178 \pm 2.0$
RM50(2010)	7"	4K/Reel	$2.0 \pm 0.5$	$13.5 \pm 1.0$	$21 \pm 1.0$	$60 \pm 1.0$	$16.0 \pm 2.0$	$178 \pm 2.0$
RM50S(1812)								
RM1W(2512)								
RM1WS(1218)								
RM2W(2030)	7"	1K/Reel	$2.0 \pm 0.5$	$13.5 \pm 1.0$	$21 \pm 1.0$	$60 \pm 1.0$	$19.0 \pm 2.0$	$178 \pm 2.0$

#### Tapping Sepcification

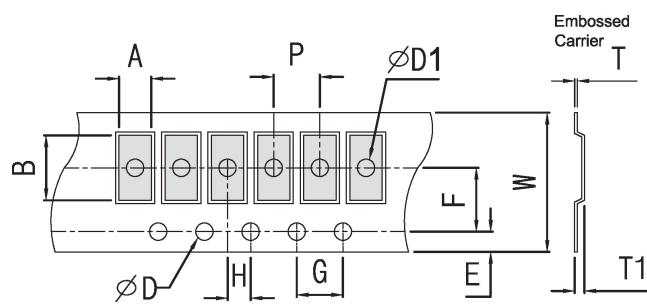


Unit:mm

#### Dimension

Packaging	Type	A	B	W	E	F	G	H	T	$\phi D$	P
Paper Type	RM02(0201)	$0.45 \pm 0.10$	$0.75 \pm 0.10$	$8.0 \pm 0.20$	$1.75 \pm 0.10$	$3.5 \pm 0.05$	$4.0 \pm 0.10$	$2.0 \pm 0.05$	$0.35 \pm 0.10$	$1.50 \pm 0.10$	$2.0 \pm 0.1$
	RM04(0402)	$0.70 \pm 0.10$	$1.20 \pm 0.10$	$8.0 \pm 0.20$	$1.75 \pm 0.10$	$3.5 \pm 0.05$	$4.0 \pm 0.10$	$2.0 \pm 0.05$	$0.45 \pm 0.10$	$1.50 \pm 0.10$	
	RM06(0603)	$1.05 \pm 0.20$	$1.80 \pm 0.20$	$8.0 \pm 0.20$	$1.75 \pm 0.10$	$3.5 \pm 0.05$	$4.0 \pm 0.10$	$2.0 \pm 0.05$	$0.60 \pm 0.10$	$1.50 \pm 0.10$	
	RM10(0805)	$1.55 \pm 0.20$	$2.30 \pm 0.20$	$8.0 \pm 0.20$	$1.75 \pm 0.10$	$3.5 \pm 0.05$	$4.0 \pm 0.10$	$2.0 \pm 0.05$	$0.75 \pm 0.10$	$1.50 \pm 0.10$	
	RM12(1206)	$1.90 \pm 0.20$	$3.50 \pm 0.20$	$8.0 \pm 0.20$	$1.75 \pm 0.10$	$3.5 \pm 0.05$	$4.0 \pm 0.10$	$2.0 \pm 0.05$	$0.75 \pm 0.10$	$1.50 \pm 0.10$	
	RM25(1210)	$2.85 \pm 0.20$	$3.50 \pm 0.20$	$8.0 \pm 0.20$	$1.75 \pm 0.10$	$3.5 \pm 0.05$	$4.0 \pm 0.10$	$2.0 \pm 0.05$	$0.75 \pm 0.10$	$1.50 \pm 0.10$	

#### Dimension



Unit:mm

Packaging	Type	A	B	W	E	F	G	H	T	$\phi D$	$\phi D1$	T1	P
Embossed Type	RM50(2010)	$2.80 \pm 0.20$	$5.60 \pm 0.20$	$12 \pm 0.10$	$1.75 \pm 0.10$	$5.5 \pm 0.05$	$4.0 \pm 0.10$	$2.0 \pm 0.05$	$0.23 \pm 0.10$	$1.50 \pm 0.10$	$1.50 \pm 0.10$	$0.85 \pm 0.15$	$4.0 \pm 0.1$
	RM50S(1812)	$3.40 \pm 0.20$	$6.70 \pm 0.20$	$12 \pm 0.10$	$1.75 \pm 0.10$	$5.5 \pm 0.05$	$4.0 \pm 0.10$	$2.0 \pm 0.05$	$0.23 \pm 0.10$	$1.50 \pm 0.10$	$1.50 \pm 0.10$	$0.85 \pm 0.15$	
	RM1W(2512)	$3.30 \pm 0.20$	$4.60 \pm 0.20$	$12 \pm 0.10$	$1.75 \pm 0.10$	$5.5 \pm 0.05$	$4.0 \pm 0.10$	$2.0 \pm 0.05$	$0.23 \pm 0.10$	$1.50 \pm 0.10$	$1.50 \pm 0.10$	$0.85 \pm 0.15$	
	RM1WS(1218)	$3.30 \pm 0.20$	$4.60 \pm 0.20$	$12 \pm 0.10$	$1.75 \pm 0.10$	$5.5 \pm 0.05$	$4.0 \pm 0.10$	$2.0 \pm 0.05$	$0.23 \pm 0.10$	$1.50 \pm 0.10$	$1.50 \pm 0.10$	$0.85 \pm 0.15$	
	RM2W(2030)	$5.50 \pm 0.20$	$7.90 \pm 0.20$	$16 \pm 0.10$	$1.75 \pm 0.10$	$7.5 \pm 0.05$	$4.0 \pm 0.10$	$2.0 \pm 0.05$	$0.25 \pm 0.10$	$1.50 \pm 0.10$	$1.50 \pm 0.10$	$0.85 \pm 0.15$	$8.0 \pm 0.2$